



YOUR EYES IN THE SUPPLY CHAIN



TEST REPORT

Test Report # 19H-005261 Date of Report Issue: July 22, 2019
 Date of Sample Received: July 11, 2019 Pages: Page 1 of 14

CLIENT INFORMATION:

Company: Hit Promotional Products
 Recipient: Nathan Cotter
 Recipient Email: ncotter@hitpromo.net



19H-005261

SAMPLE INFORMATION:

Description:	28OZ ALUM BTL/FLIP LID	Purchase Order Number:	316695
Assortment:	4 colors	Agent:	Growth-Sonic
SKU No.:	5703	Country of Origin:	China
Factory No.:	127818	Labeled Age Grade:	-
Country of Distribution:	United States	Recommended Age Grade:	-
Quantity Submitted:	9 pcs (Black, Silver, Green), 4 pcs (Blue) + 1 lot Parts	Tested Age Grade:	-
Testing Period:	07/11/2019 – 07/22/2019		

OVERALL RESULT:



Refer to page 2 for test result summary and appropriate notes.

QIMA Testing (HK) Limited



Loska Yeung Lok Ka
 Assistant Manager, Chemical Laboratory

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TEST RESULTS SUMMARY:

At the request of the client, the following tests were conducted:

CONCLUSION	TEST(S) CONDUCTED
PASS	CPSIA Section 101 & 16 CFR 1303, Total Lead in Paints and Surface Coatings
PASS	California Proposition 65, Total Lead in Paints and Surface Coatings
PASS	CPSIA Section 101, Total Lead in Substrate Materials
PASS	California Proposition 65, Total Lead in Substrate Materials
PASS	Client's Requirement, Bisphenol A and Bisphenol S [#]
PASS	FDA 21 CFR 177.1210, Closures with Sealing Gaskets [#]
PASS	FDA 21 CFR 177.1520, Polypropylene Homopolymers
PASS	Food and Drug Administration Compliance Program Guidance Manual 7304.019 Chapter 04 Toxic Elements in Food and Foodware - Leachable Lead and Cadmium [#]
PASS	ASTM B117-16 Resistance to Corrosion [#]
PASS	Canadian Consumer Products Containing Lead Regulations (SOR/2018-83), Total Lead Content

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DETAILED RESULTS:**CPSIA Section 101 & 16 CFR 1303, Total Lead in Paints and Surface Coatings**

Test Method: CPSC-CH-E-1003-09.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1+2	3+4	---	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	---	---	---	90
Conclusion	PASS	PASS	---	---	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

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DETAILED RESULTS:**California Proposition 65, Total Lead in Paints and Surface Coatings**

Test Method: CPSC-CH-E-1003-09.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1+2	3+4	---	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	---	---	---	90
Conclusion	PASS	PASS	---	---	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:

The specification is quoted from client's requirement.

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DETAILED RESULTS:**CPSIA Section 101, Total Lead in Substrate Materials**

Test Method: CPSC-CH-E1001-08.3 (Metal), CPSC-CH-E1002-08.3 (Non-Metal)
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	5	6	7	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	---	---	100
Conclusion	PASS	PASS	PASS	---	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

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DETAILED RESULTS:**California Proposition 65, Total Lead in Substrate Materials**

Test Method: CPSC-CH-E1001-08.3 (Metal), CPSC-CH-E1002-08.3 (Non-Metal)

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	5	6	7	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	---	---	100
Conclusion	PASS	PASS	PASS	---	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

Remark:

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DETAILED RESULTS:**Client's Requirement, Bisphenol A and Bisphenol S**

Test Method: In-House Method[#]
 Analytical Method: Liquid Chromatography with Mass Spectrometry or
 Liquid Chromatography with Mass Spectrometry Mass Spectrometry

Specimen No.		5	6	---	---	Limit (ppb)
Test Item	CAS No.	Result (ppb)	Result (ppb)	Result (ppb)	Result (ppb)	
Bisphenol A (BPA)	80-05-7	ND	ND	---	---	ND
Bisphenol S (BPS)	80-09-1	ND	ND	---	---	ND
Conclusion		PASS	PASS	---	---	

Note:

ppb (Parts per billion) = µg/kg (Micrograms per kilogram)

NA = Not applicable

LT = Less than

ND = Not detected (Reporting limit: BPA = 1000 ppb; BPS = 200 ppb)

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DETAILED RESULTS:**FDA 21 CFR 177.1210, Closures with Sealing Gaskets**Test Method: FDA 21 CFR 177.1210[#]

Specimen No.			5	---	RL (ppm)	Limit (ppm)
Test Item	Test Condition		Result (ppm)	Result (ppm)		
	Temp.	Duration				
8% Ethanol extractive	120°F	24 hours	13	---	10	50
Conclusion			PASS	---		

Note:

Temp. = Temperature

°F = Degree Fahrenheit

ppm (Parts per million) = mg/kg (Milligrams per kilogram foodstuff)

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 177.1210 Table 2 Section 2.

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DETAILED RESULTS:**FDA 21 CFR 177.1520, Polypropylene Homopolymers**

Test Method: FDA 21 CFR 177.1520

Specimen No.			6	---		
Test Item	Temp.	Duration	Result	Result	RL	Limit
Density (g/cc)	NA	NA	0.906	---	NA	0.880 – 0.913
Melting point (°C)	NA	NA	170.6	---	NA	150 – 180
n-Hexane extractive (%)	Reflux	2 hours	0.9	---	0.1	6.4
Xylene extractive (%)	120°C	2 hours or until total dissolved	1.9	---	0.5	9.8
Conclusion			PASS	---		

Note:

Temp. = Temperature

°C = Degree Celsius

g/cc = Grams per cubic centimeter

% w/w = Percent by weight

NA = Not applicable

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 177.1520 (c) 1.1.

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DETAILED RESULTS:**Food and Drug Administration Compliance Program Guidance Manual 7304.019 Chapter 04 Toxic Elements in Food and Foodware - Leachable Lead and Cadmium**

Test Method: ASTM C738-94(Reapproved 2011)[#], In-House Method[#]
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	8A	8B	8C	8D	8E	8F	Average (ppm)	Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)		
Volume of acid used (mL)	840	840	840	840	840	840		
Leachable Cadmium (Cd)	ND	ND	ND	ND	ND	ND	NA	0.5
Leachable Lead (Pb)	ND	ND	ND	ND	ND	ND	NA	2.0
Conclusion	PASS	PASS	PASS	PASS	PASS	PASS		

Note:

mL = Millilitres

ppm (Parts per million) = mg/L (Milligrams per litre)

NA = Not applicable

LT = Less than

ND = Not detected (Reporting Limit: Pb = 0.04 ppm; Cd = 0.02 ppm)

Remark:

The specification is referred from FDA CPG 545.400 & CPG 545.450.

Category		Leachable Cd (mg/L)	Leachable Pb (mg/L)
	Cups and Mugs (Any of 6)	0.5	0.5
	Flatware (Average of 6)	0.5	3.0
	Large Hollowware (Any of 6)	0.25	1.0
X	Small Hollowware (Any of 6)	0.5	2.0
	Pitchers (Any of 6)	0.25	0.5

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DETAILED RESULTS:**ASTM B117-16 Resistance to Corrosion**

Test Method: ASTM B117-16#
 Analytical Method: Salt Spray (Fog) Apparatus
 Evaluation: In-house rating

Specimen no.:	8	Rating	Conclusion
Condition	Observation		
1% Sodium chloride solution for 24 hours	Rusting was not found on test sample.	6	PASS

Notes:

NR = Not required; NA = Not applicable

Rating (quantity of defect): Rating 6 = Completely free of corrosion
 Rating 5 = Very minor, i.e., little or barely corrosion
 Rating 4 = Minor, i.e., little but significant corrosion
 Rating 3 = Moderate, i.e., scattered corrosion
 Rating 2 = Extensive, i.e., considerable corrosion
 Rating 1 = Severe, i.e., dense corrosion

Requirement: Rating 6 = PASS; Rating 5 or below = FAIL (See Failure photo)

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DETAILED RESULTS:**Canadian Consumer Products Containing Lead Regulations (SOR/2018-83), Total Lead Content**

Test Method: ASTM F963-17 Clause 8.3.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1+2	3+4	5	6	7	Limit (mg/kg)
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Total Lead (Pb)	ND	ND	ND	ND	ND	90
Conclusion	PASS	PASS	PASS	PASS	PASS	

Note:

mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % m/m (Percent by mass)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

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SPECIMEN DESCRIPTION:

Specimen No.	Specimen Description	Location
1	Black/ white inseparable coating	On outer wall/ base (black style)
2	Silvery/ black inseparable coating	On outer wall/ base (silver style)
3	Blue/ black inseparable coating	On outer wall/ base (blue style)
4	Green/ black inseparable coating	On outer wall/ base (green style)
5	Translucent soft plastic (silicone)	Gasket (all styles)
6	Black plastic (PP-homo)	Lid/ flip lid/ neck (all styles)
7	Silvery metal	Body of bottle (all styles)
8	Silvery metal	Interior of bottle (all styles)

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SAMPLE PHOTO:



-End Report-

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